



## Mixing the Injection Style Semkit®

### Prior to Mix

- Read label  
Verify material is within shelf life  
Verify correct material is selected for the application

### Mixing

- Pull valved dasher rod away from plunger
- Inject accelerator in three locations into base compound  
Top - Neck end  
Middle  
Bottom - Plunger end
- Mix for material for the required number of strokes

### After Mixing

- Remove Valved Dasher Rod
- Verify all accelerator was injected
- Affix nozzle and extrude small bead on a piece of paper
- Examine bead for complete mix .  
Uniformity in color  
No striations

