

TECHNICAL DATA

PR-1574 Potting And Molding Compound

Description

PR-1574 is a high hardness potting and molding compound. It has a service temperature range from -80°F (-62°C) to 300°F (149°C). This material is designed for applications where high retention of electrical properties after exposure to high humidity and temperature is required.

PR-1574 is a two-part, polyol curing system based curing polyurethane compound. The product requires elevated temperature for cure to obtain optimal performance properties.

The following tests are in accordance with MIL-M-24041 and MIL-S-8516 specification test methods.

Application Properties (Typical)

Color			
Part A			Light straw or Black
Part B			Straw
Mixed			Amber or Black
Mixing ratio		Part A:Part B	
By weight		18:100	
Viscosity			
(Brookfield #7 @ 10 rpm),			
Poise (Pa-s)			
two-part unit		140 (14)	
premixed and frozen (PMF)		400 (40)	
Application life to 2500 poise			
(250 Pa-s) @ 75°F (24°C), mins			
two-part unit		90	
premixed and frozen (PMF)		30	
			Cure time
	Tack free	Mold release	to 70 A
	time	time	Durometer
	(hours)	(hours)	(hours)
180°F (82°C)	—	6	8

Performance Properties (Typical)

Cured 16 hours @ 180°F (82°C)	
Cured specific gravity	0.98
Nonvolatile content, %	99
Ultimate cure hardness, Durometer A	90
Volume shrinkage, %	3.5
Tensile strength, psi (KPa)	2500 (17240)
Ultimate elongation, %	425
Tear strength (Die C), lbs./in.	300
Fungus Resistance (MIL-E-5272)	Non-nutrient
Flame Resistance overload	No ignition
Peel strength, pli (N/25 mm)	
Aluminum alloy*	50 (222)
Stainless steel*	50 (222)
Neoprene**	20 (89)
Polyvinyl chloride***	20 (89)
*Primed with PR-420 Primer	
**Buffed and primed with PR-1523-M Adhesion promoter	
***Tackified with methyl ethyl ketone and primed with PR-1543 Adhesion promoter	
Dielectric constant	
1 KHz @ 75°F (24°C)	2.8
1 MHz @ 75°F (24°C)	2.6
Power factor	
1 KHz @ 75°F (24°C)	0.02
1 MHz @ 75°F (24°C)	0.01
Volume resistivity, ohm-cm	
@ 75°F (24°C)	1 X 10 ¹⁵
@ 250°F (121°C)	1 X 10 ¹²
Surface resistivity, ohms	
@ 75°F (24°C)	1 X 10 ¹⁶
Insulation resistance, megohms	
@ 75°F (24°C)	1 X 10 ⁸
Dielectric strength, volts/mil	
125 mils	330
Water vapor permeability	
(ASTM E 96, Procedure B @ 75°F (24°C), g-cm/(cm ²) (hr) (mm of Hg))	
	9 X 10 ⁻⁸

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Humidity resistance

	158°F (70°C) @ 95% RH (Durometer A)	200°F (93°C) @ 95% RH (Durometer A)
initial	93	93
30 days	93	92
60 days	93	90
90 days	93	86
120 days	90	86

Note: The application and performance property values above are typical for the material, but not intended for use in specifications or for acceptance inspection criteria because of variations in testing methods, conditions and configurations.

Surface Preparation

Prepare surfaces according to the PR-1500 Series Potting/Molding Application Guide.

Packing Options

PR-1574 is supplied as a two-part unit or premixed and frozen Semco® cartridges.

Mixing Instructions

Mix according to the PR-1500 Series Potting/Molding Application Guide.

Storage Life

The storage life of PR-1574 in a two-part unit is at least 12 months when stored at temperatures below 80°F (27°C) in original, unopened containers. The storage life of PR-1574 in premixed and frozen Semco® cartridges is at least 30 days when stored at temperatures below -40°F (-40°C) in original, unopened containers.

Health Precautions

This product is safe to use and apply when recommended precautions are followed. Before using this product, read and understand the Material Safety Data Sheet (MSDS), which provides information on health, physical and environmental hazards, handling precautions and first aid recommendations. An MSDS is available on request. Avoid overexposure. Obtain medical care in case of extreme overexposure.

For industrial use only. Keep away from children.

Additional information can be found at:
www.bergdahl.com

For sales and ordering information call
775-323-7542

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